

Virtual Coffee

Mantenimiento

Predictivo: La Inteligencia

Artificial al servicio de IoT

According to NASA, failure patterns that are age related only apply to **18%** of the assets

NASA

Complex Items

Sources: RCM Guide, NASA, Sept. 2008, and U.S. Navy Analysis of Submarine Maintenance Data 2006.



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AI Team Lead



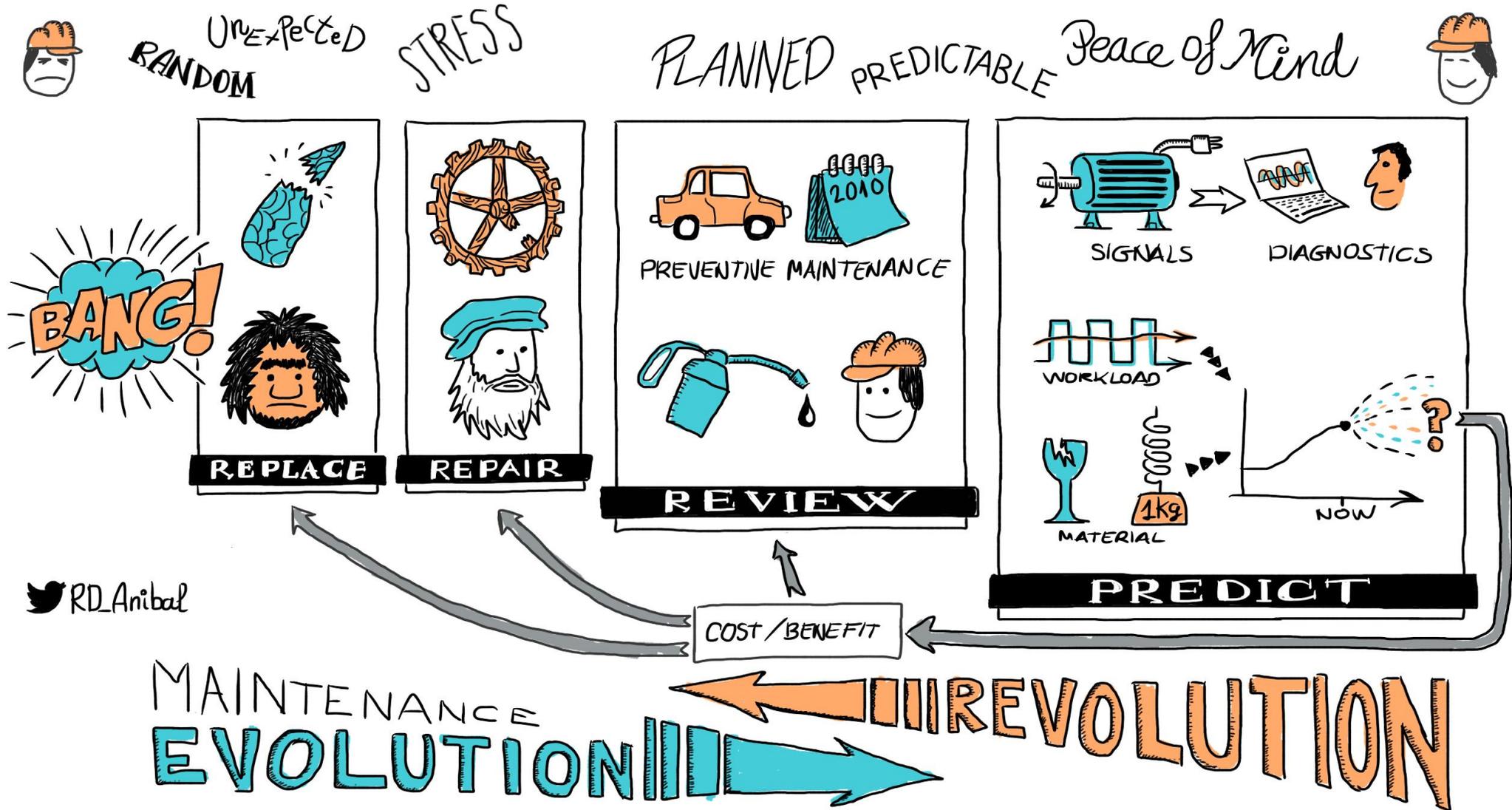
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AI Software Development Engineer



Daniela Solís Morales
AI Technical Lead

¿Quiénes somos?

Predictive maintenance



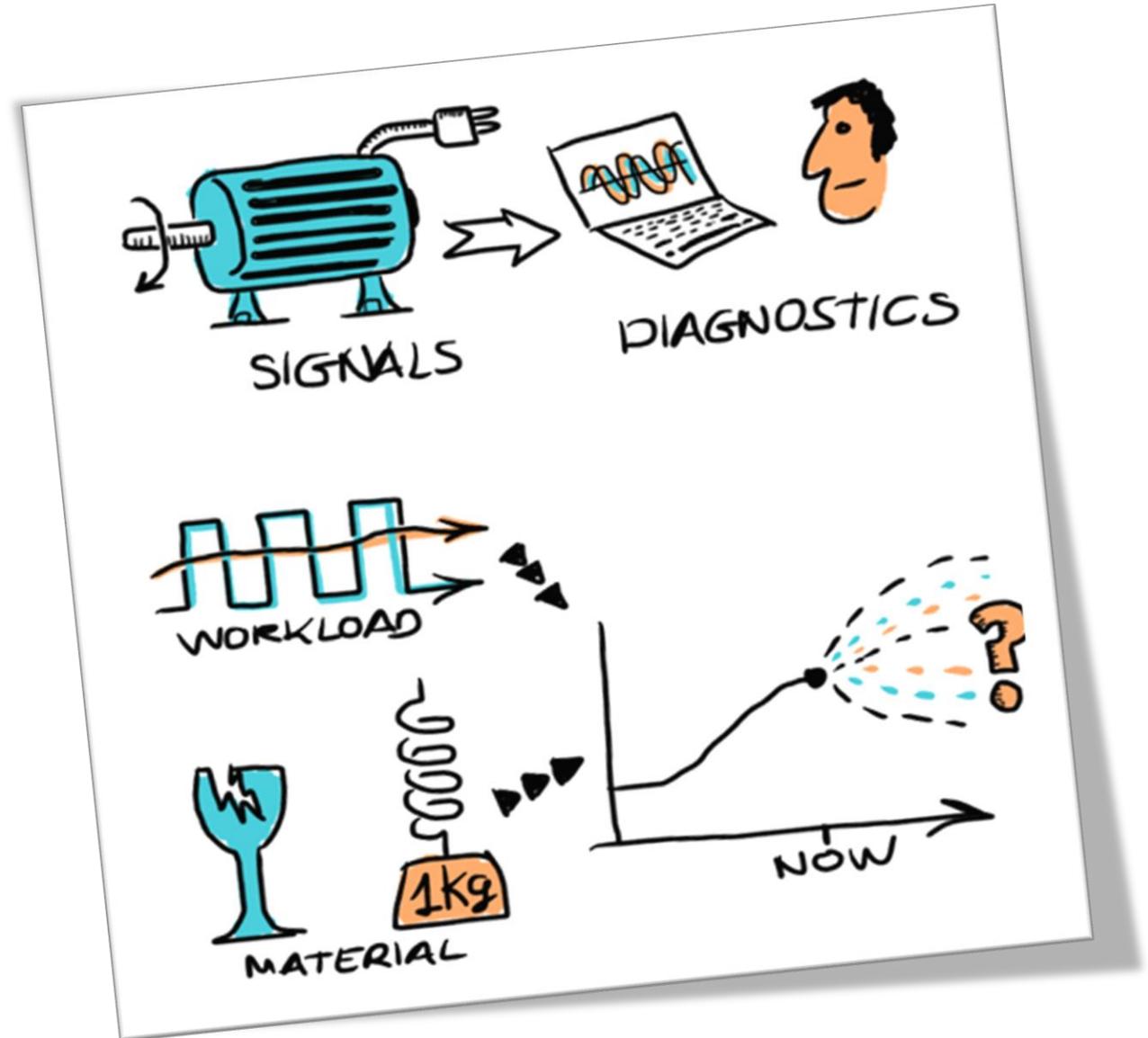
Predictive maintenance

Goals

- **Prevent failures** → Avoid unplanned reactive maintenance.
- **Eliminate the costs** → Related to unnecessary preventative maintenance

How?

- Using machine **sensor data** and **predictive models**

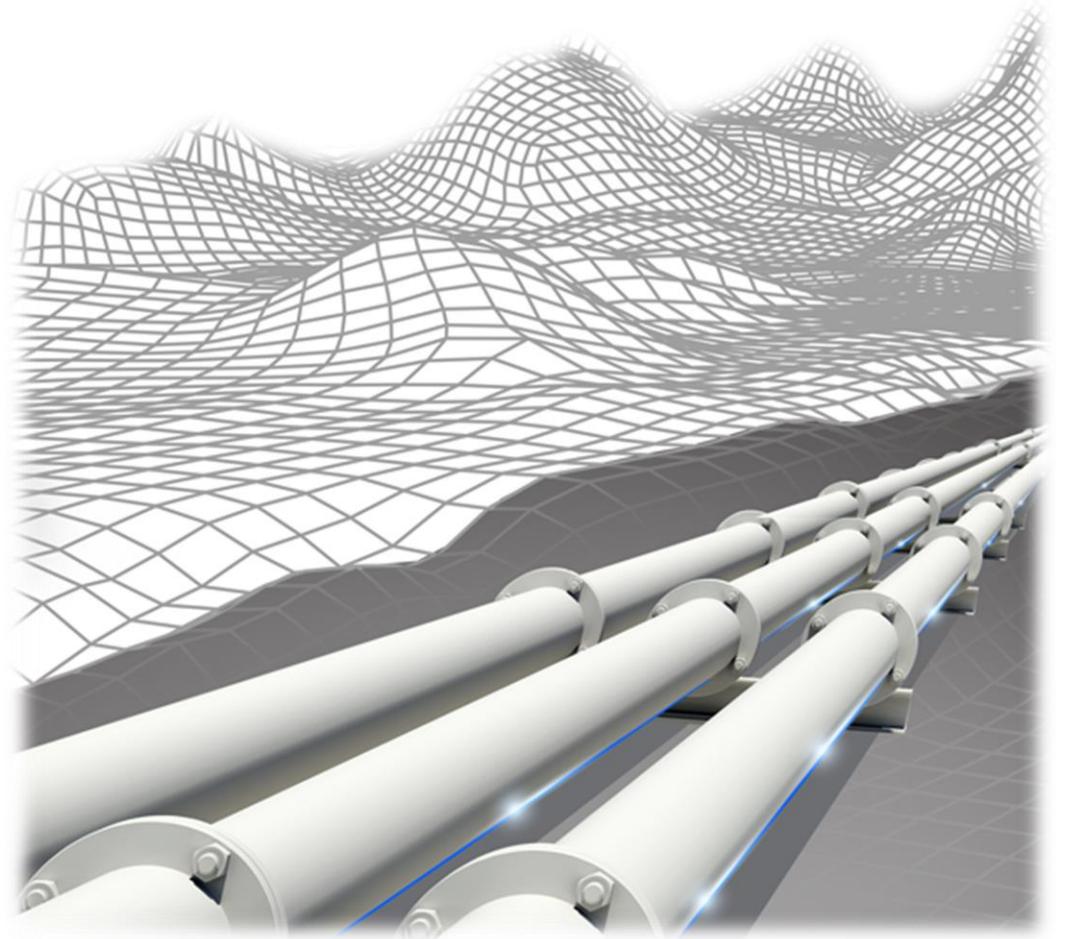


Hydraulic system maintenance

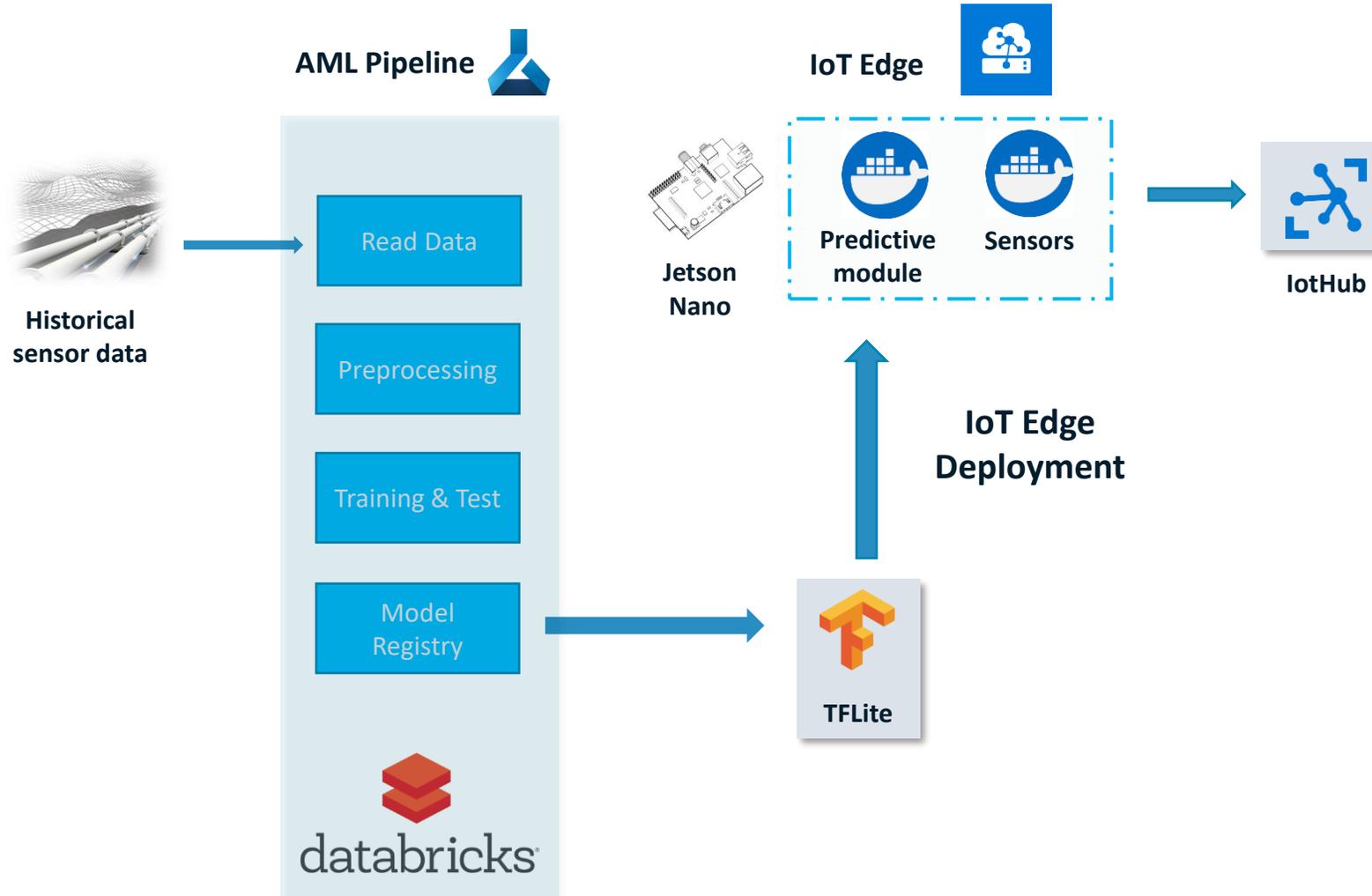
Failure prediction

For every predefined period of time (cycle) predict if the cooler system is close to failing using different **temperature sensors** :

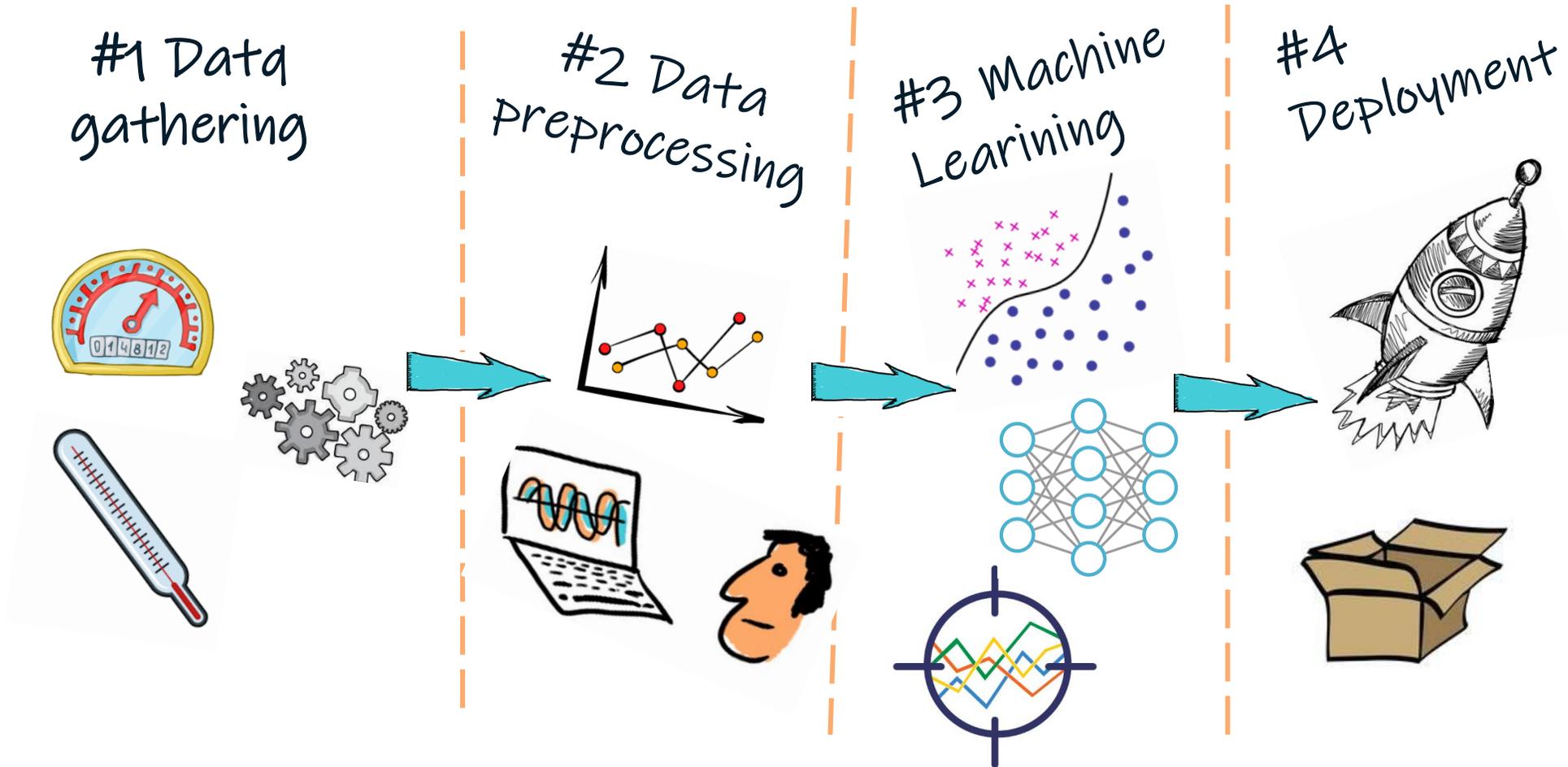
- Close to total failure
- Reduced efficiency
- Full efficiency



Architecture

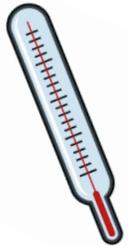


Predictive maintenance

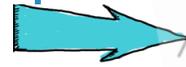
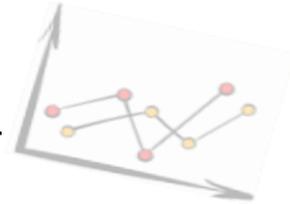


Predictive maintenance

#1 Data gathering



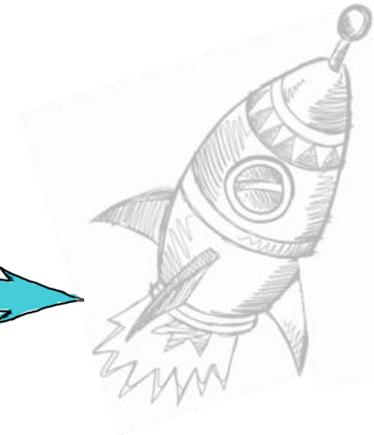
#2 Data preprocessing



#3 Machine Learning



#4 Deployment

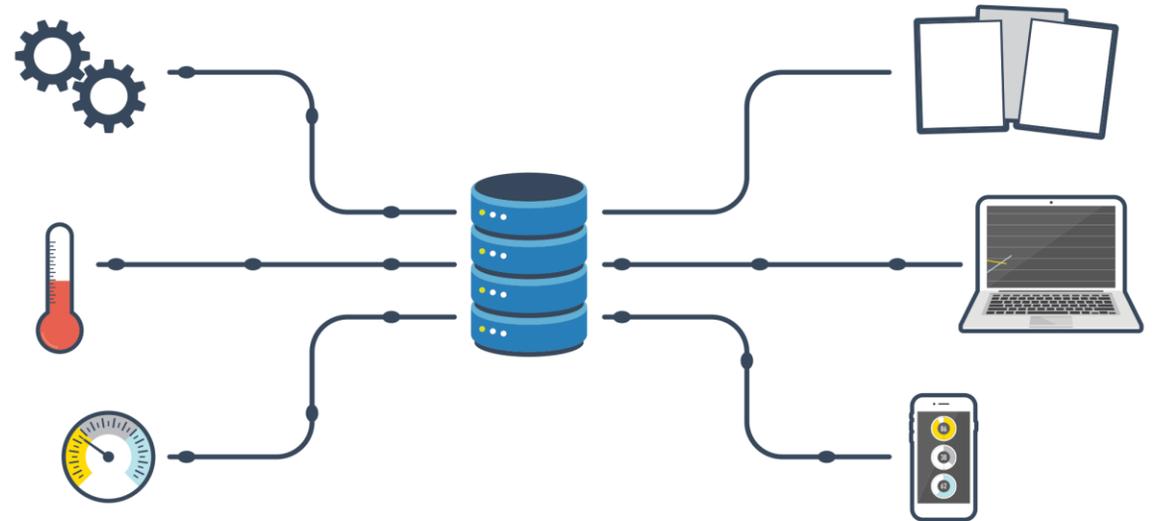


#1 Data gathering

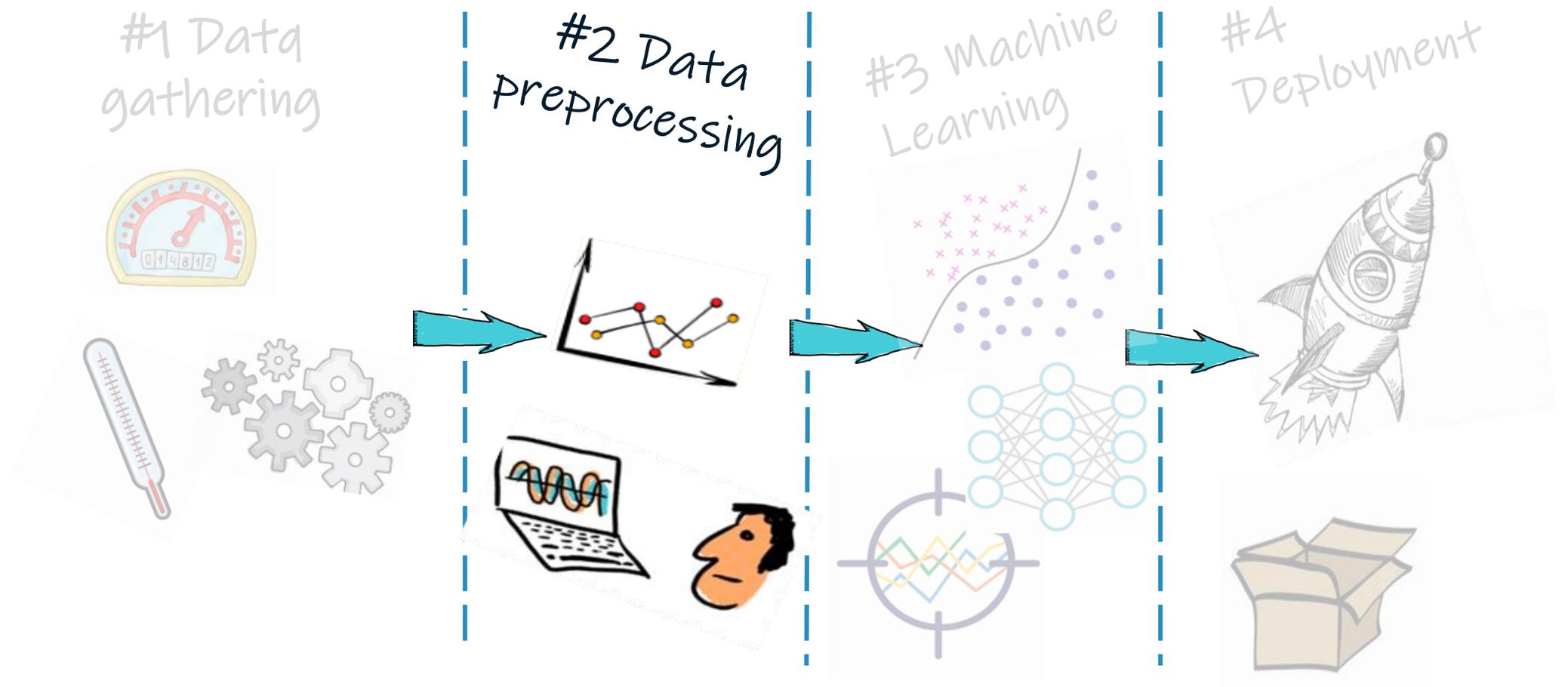
Using sensors to gather data from the different components of the machinery: temperature, humidity, pressure, speed, etc.

How?

→ *IoT devices*: circuit board + sensors + Wi-Fi chip



Predictive maintenance



#2 Data preprocessing

Sensor data can be obtained from different sources and it can have missing values, noise, etc.

Tasks:

- Data cleaning
- Merging different sources.
- Data transformation
- Feature selection

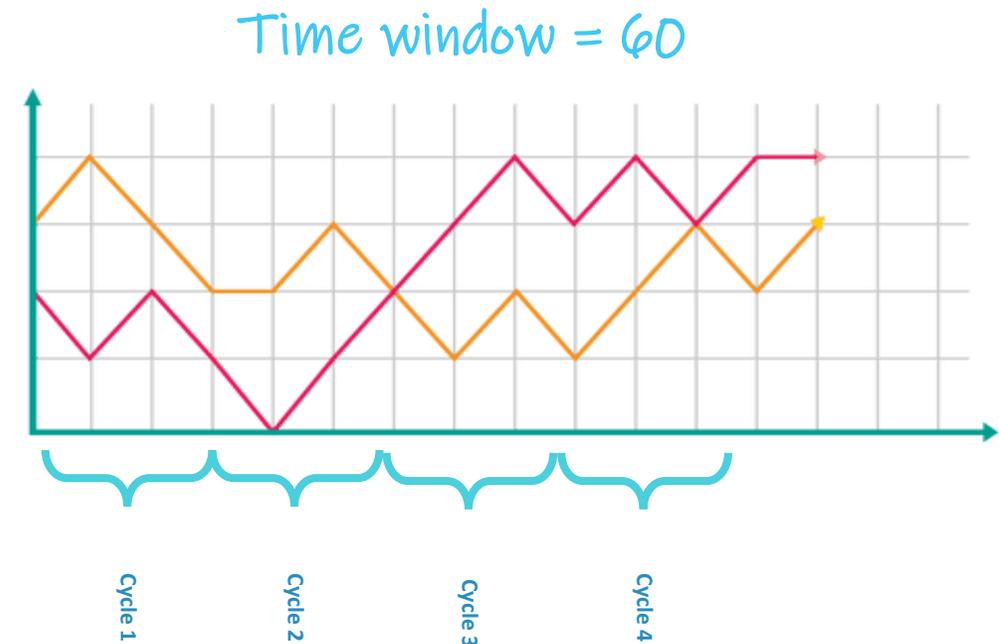


#2 Data preprocessing

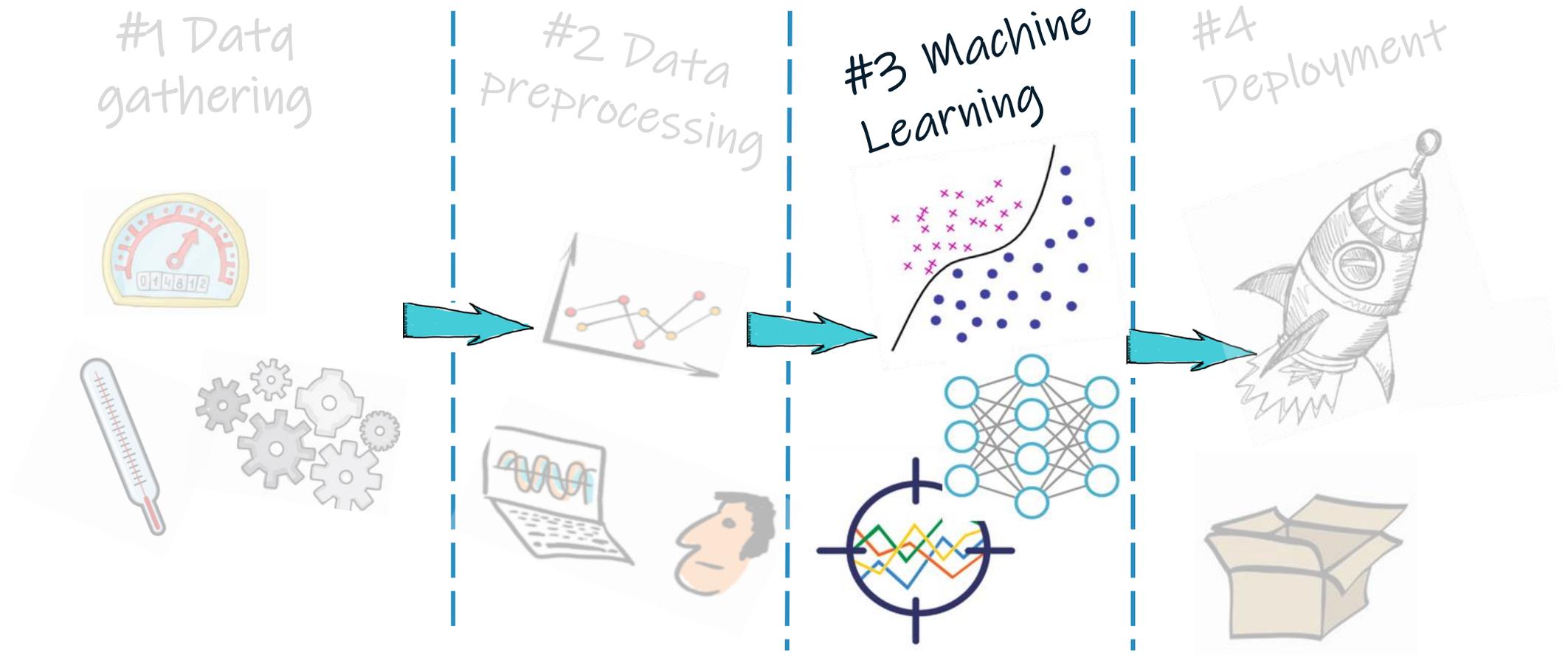
Sensor data is split in predefined periods of time → *Cycles*.

60 observation for every single cycle.

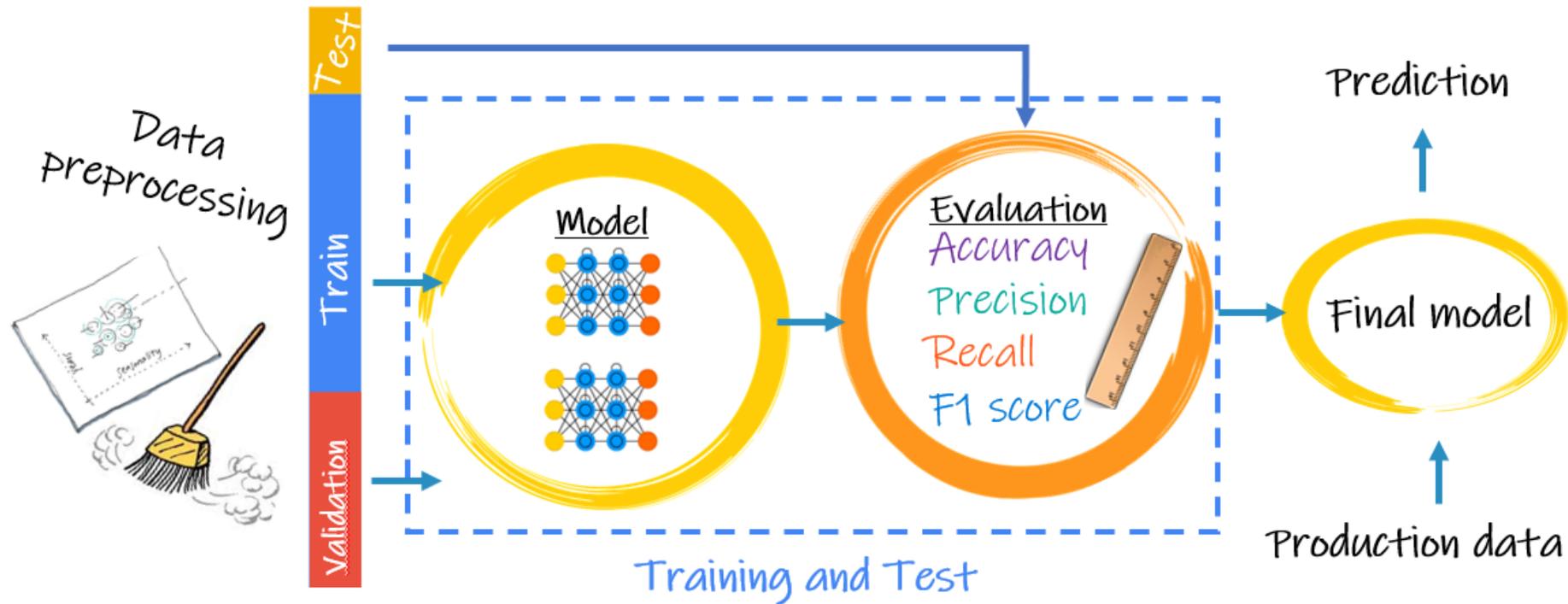
We are interested predicting failures but also want to know if the efficiency has been reduced or if its still 100% efficient.



Predictive maintenance



#3 Machine Learning

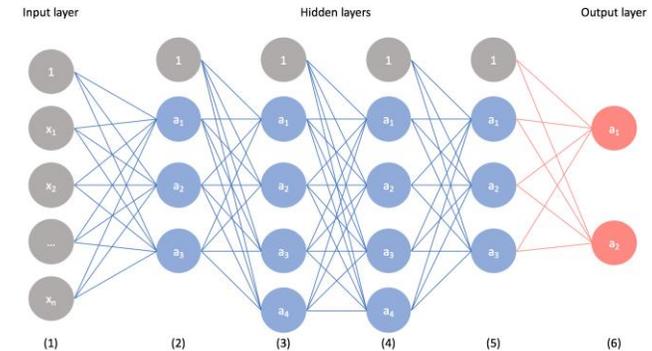


#3 Machine Learning

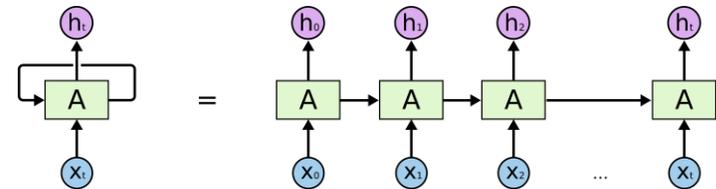
Select the best model:

- ✓ That fits the data: sequential data
- ✓ That can identify time dependencies → providing early warnings for potential failures
- ✓ the location of the feature within the segment is not of high relevance.

CONV 1D

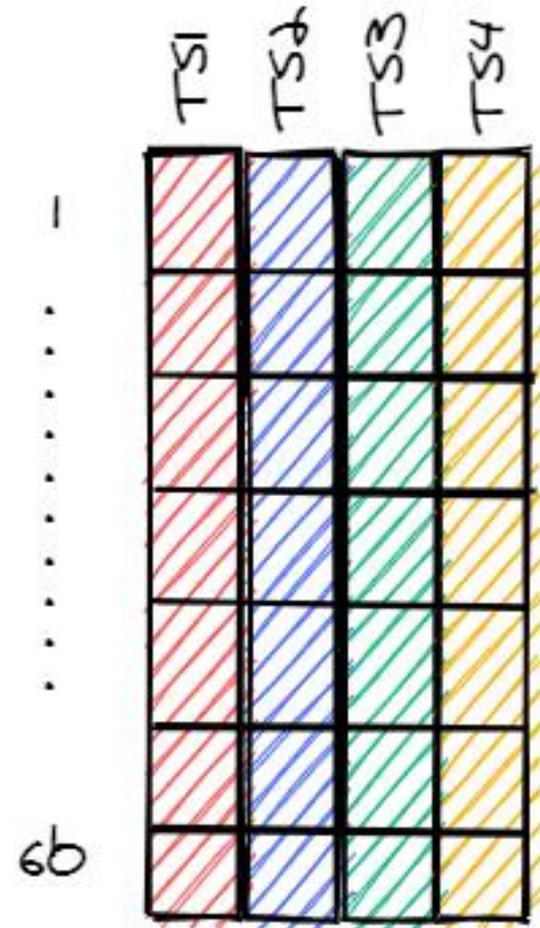
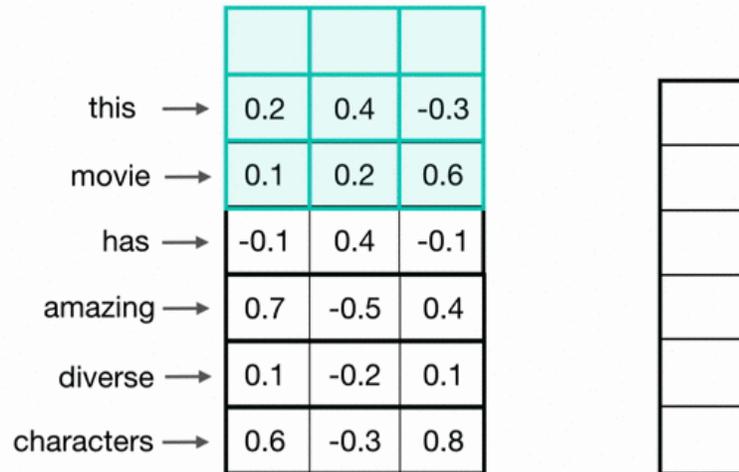


LSTM Neural Networks



#3 Machine Learning

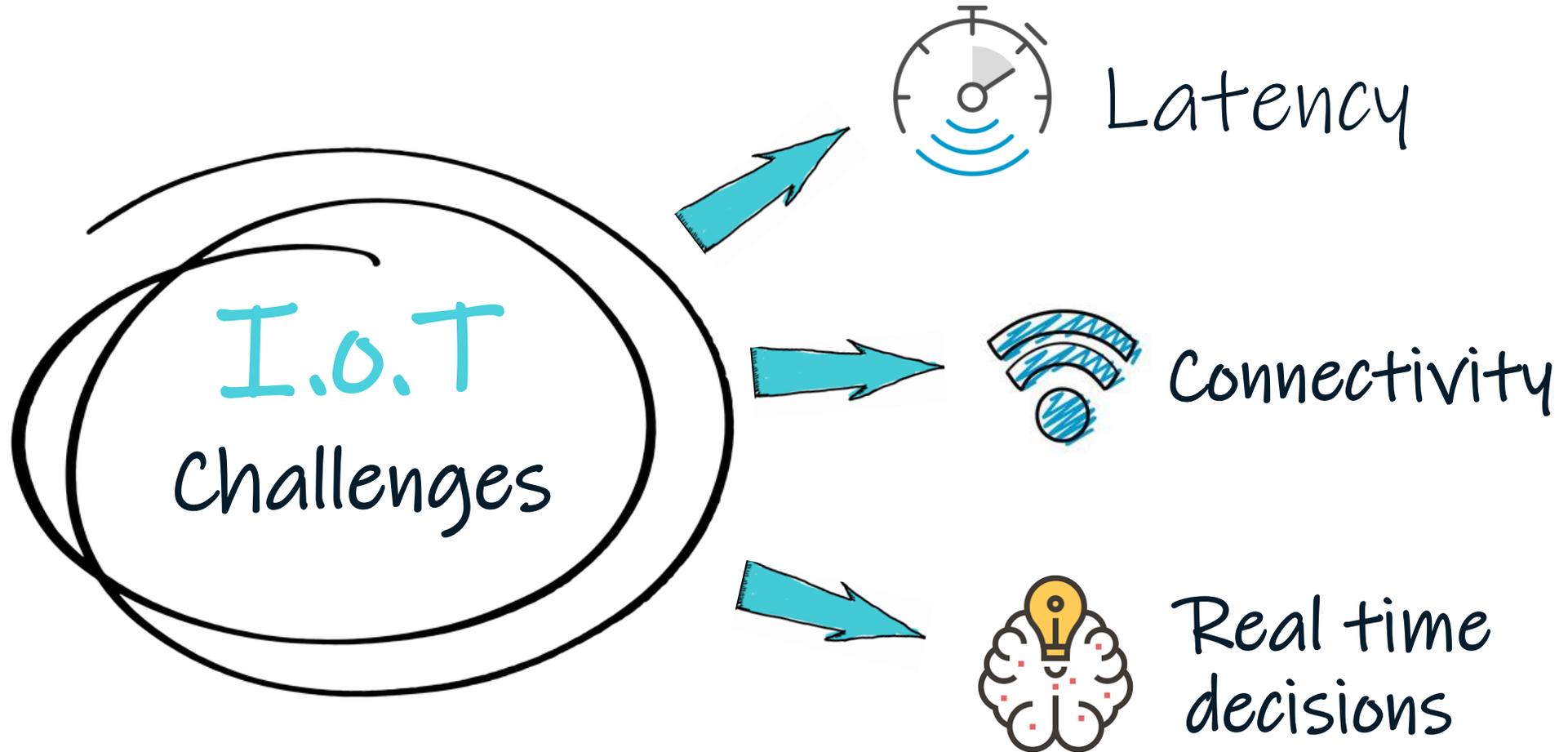
1D Convolution



Databricks demo

<code>

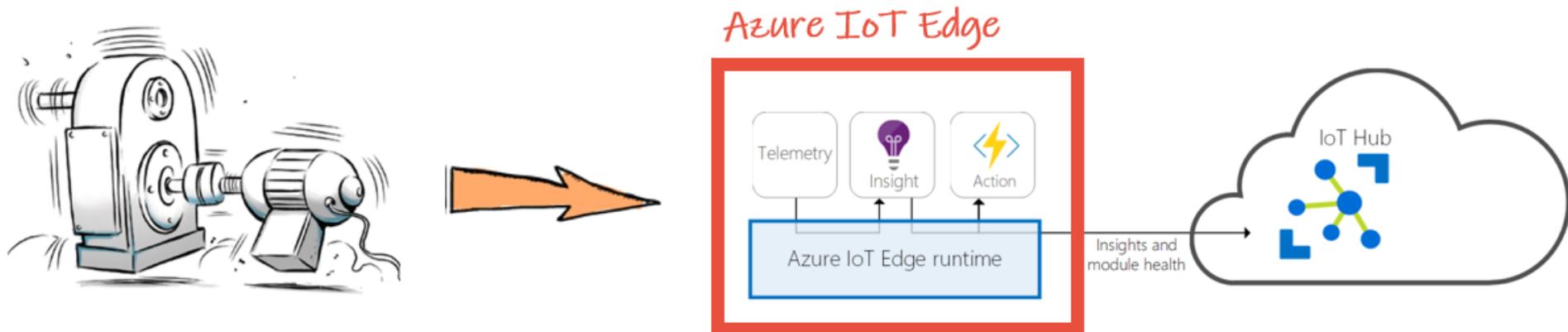
IoT



IoT Edge

Solution:

- Enable decision making at the point where the devices are connected to the network → **Edge**.
- Azure IoT Edge extends complex processing, and machine learning algorithms to the IoT devices



IoT Edge

Jetson Nano

Device with an ARM architecture. That can be connected to different type of machinery sensors.

It is very flexible, it can be used in many different scenarios.

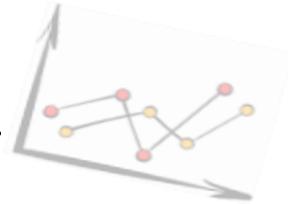


Predictive maintenance

#1 Data gathering



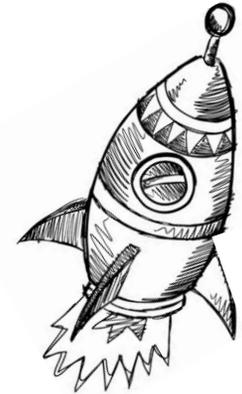
#2 Data preprocessing



#3 Machine Learning



#4 Deployment



#4 Deployment



Azure Machine Learning



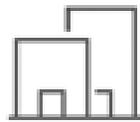
Model Repository



TFLite Model



IoT Modules



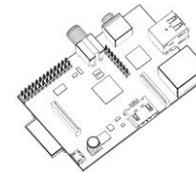
Build Docker Image



Image Registry



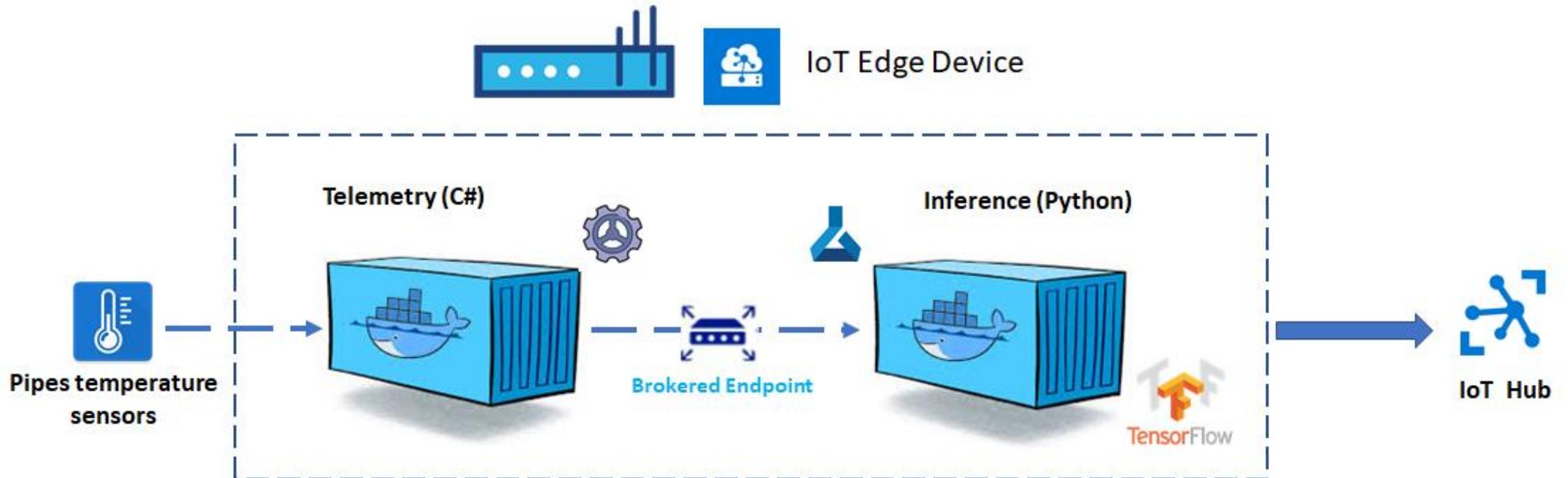
IoT Edge



Deploy & monitor

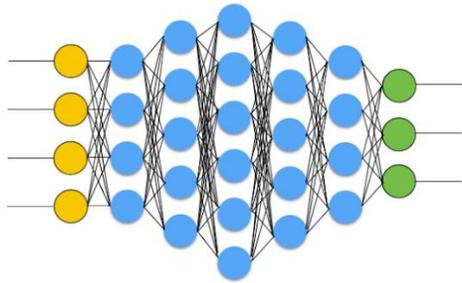
#4 Deployment

IoT Architecture



#4 Deployment

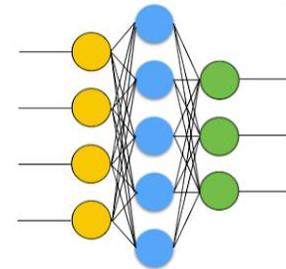
Tf-Lite → It is a light version of TensorFlow framework. It is designed to perform machine learning on mobile and IoT devices



 TensorFlow



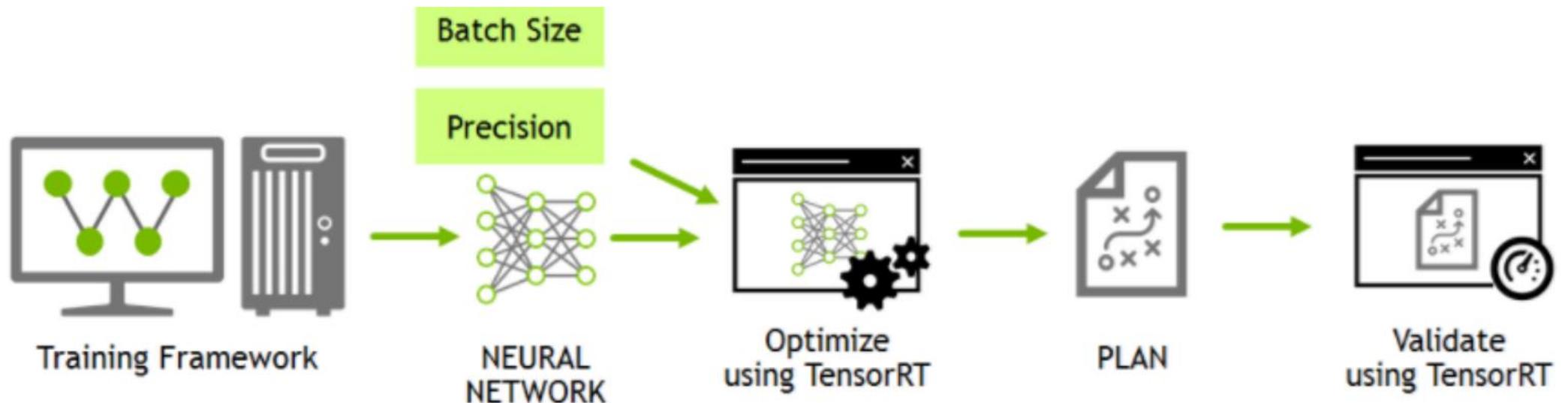
Convert a TensorFlow model into a compressed flat buffer



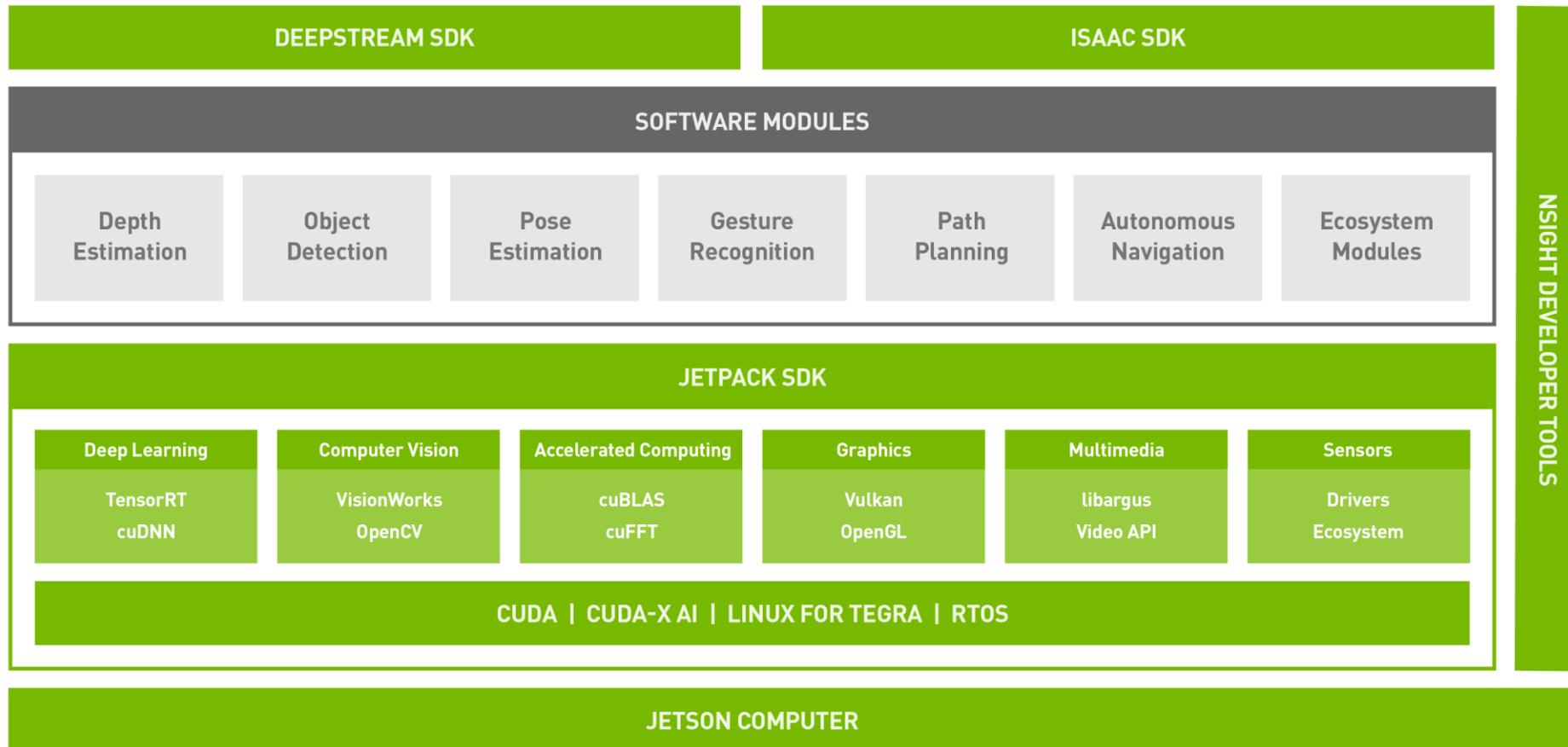
Take the compressed .tflite file and load it into the IoT device

#4 Deployment

TensorRT → it is an SDK for high-performance deep learning inference. It includes a deep learning inference optimizer and runtime that delivers low latency and high-throughput for deep learning inference applications



#4 Deployment



DEMO



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**Thank you
for
your time**